



Permanent Waterproofing & Leak Repair Products

OEM RV Installation Instructions For EternaBond Tape Using EternaPrime Surface Conditioner

Note: If not using EternaPrime on EPDM, double up on the cleaning procedure.

Note: Storage of EternaBond should be in a closed container protected from dust and debris

- 1) **CLEAN** the surfaces: Score the surface of EPDM, TPO, or PVC roofing material, where the EternaBond RoofSeal (or DoubleStick) is to be applied, with a Scotch-Brite type of scrub pad. Wipe off as much of the "mica-dust" powder as possible using a clean rag. Using EternaClean or a solvent cleaner (lacquer thinner) on the wiping rag is a good added step. Clean dust, dirt and oils off any metal or fiberglass surfaces that are to be taped. Replace the pad and the rag often; a new one for each coach is recommended. All types of roofing material should be treated in the same manner.
- 2) **SHAKE** the EternaPrime can vigorously and often. Shake a new can for two minutes and shake often during use. **This is important!** Note: *EternaPrime should not be used on PVC type roofing material.*
- 3) **SPRAY / COAT** all surfaces (especially EPDM!) with a *medium coating* of the EternaPrime 1" wider than the tape target. A medium coating looks damp but dries quickly. Too heavy, it will run, too light, it will be dry and hard to see. Primer should be dry for installation and will dry in 30 seconds or less.
- 4) **APPLY** the tape. **DO NOT PULL OR STRETCH THE TAPE EITHER END TO END, OR OVER CORNERS, TRIM, OR PROFILES.** Lay the tape down *gently* and work it around objects and into crack and seams with your fingers without stretching the backing. Tape should be applied at a temperature of at least 70 degrees. A "hot-box" is recommended. If the distance between the screw head and the edge of the EternaBond tape is less than 1 inch, EternaPrime must be used. (This is to prevent tenting of the tape over screw heads.) Less than 1/2" is unacceptable.
- 5) **ROLL** with pressure in flat areas using a heavy roller. Be sure to roll the edges of the tape! Use a V-roller for corners.
- 6) **RUB** with pressure in tight areas and over and in-between screw heads, etc. using your fingers/hand. **Do not roll over screw heads; use your hands** or a bristle type brush. Wrap corners by making a slit in the tape and folding it over itself.
- 7) **LEAVE** it alone. Do not pull on the tape as that will break the bond at that location. Check for bonding in 60-90 minutes.
- 8) **CALL** for help from your Rep at D&W if you are having problems. 800-225-0829.

NOTE: If using DoubleStick EternaBond, only steps 1-4 are necessary. Primer is still recommended for EPDM surfaces but may not be required for DoubleStick on other surfaces. The user assumes responsibility for testing the suitability of any specific application and the application of these instructions.

TO BE POSTED AT EACH STATION WHERE ETERNABOND IS APPLIED.

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